

Supporting Information for

3D Printed Integrated Gradient-Conductive MXene/CNT/Polyimide Aerogel Frames for Electromagnetic Interference Shielding with Ultra-Low Reflection

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Supplementary Figures and Tables

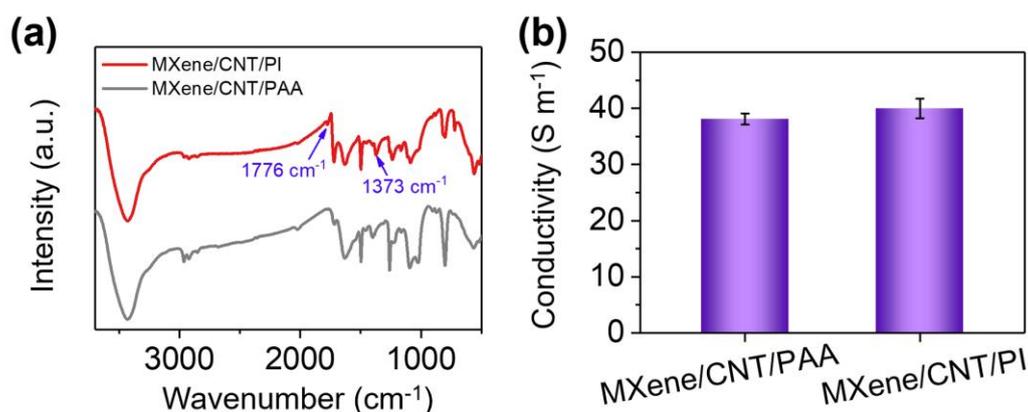


Fig. S1 **a** FTIR spectra of the MXene/CNT/PAA and MXene/CNT/PI. **b** Conductivity of the MXene/CNT/PAA and MXene/CNT/PI

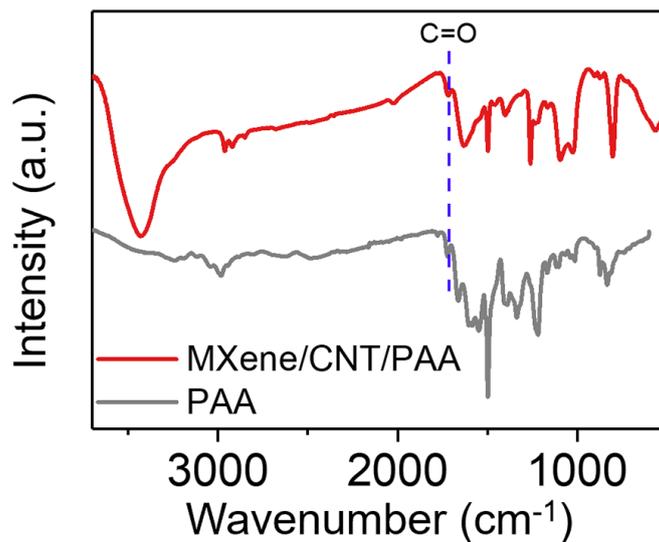


Fig. S2 FTIR spectra of the PAA and MXene/CNT/PAA

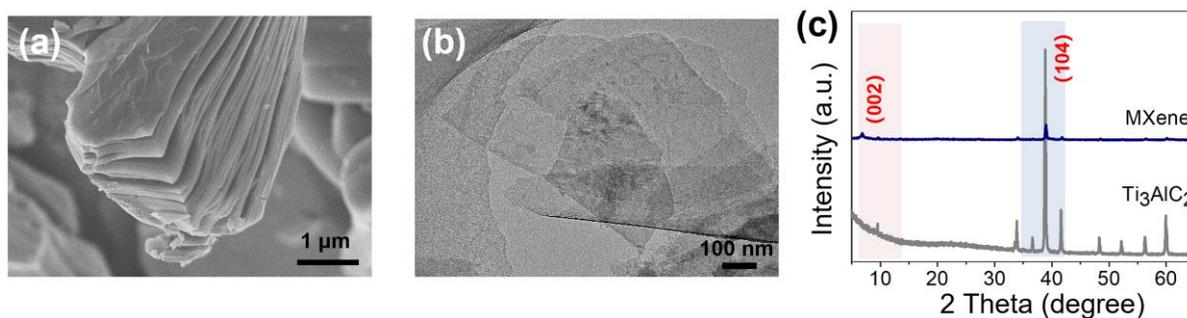


Fig. S3 **a** SEM image of the multi-layered MXene. **b** TEM image of the few-layered MXene. **c** The XRD spectrum of the MAX(Ti_3AlC_2) and MXene

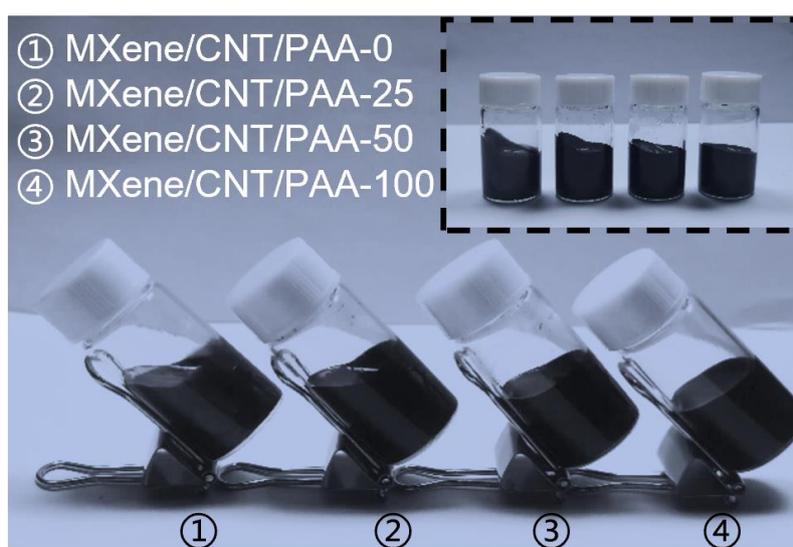


Fig. S4 Optical picture of MXene/CNT/PAA composite inks with different CNT contents

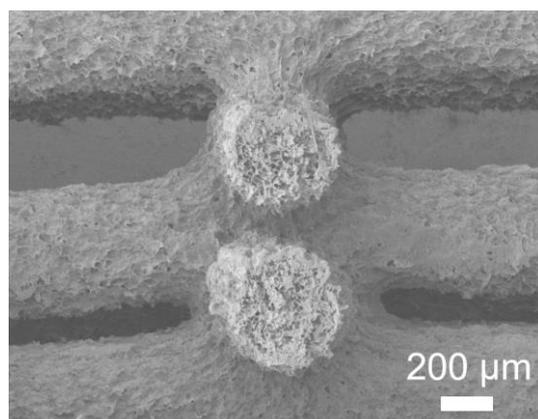


Fig. S5 Cross-sectional SEM images of GCMCP aerogel frames

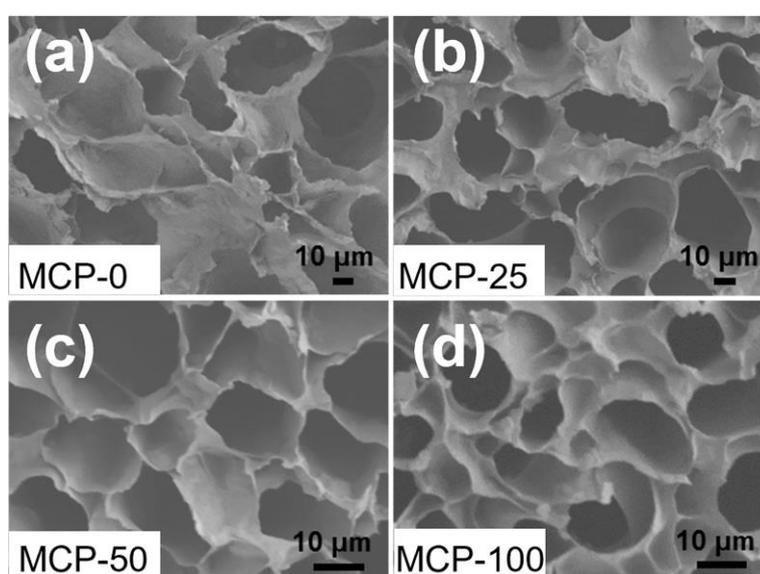


Fig. S6 a-b SEM images of MCP aerogel with various CNT contents

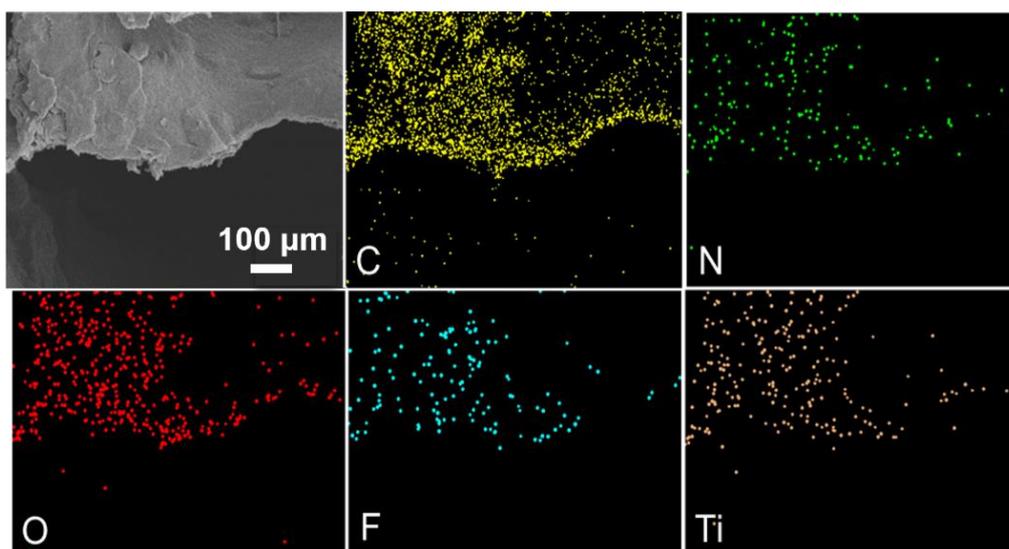


Fig. S7 SEM image of GCMCP aerogel wall and EDS mapping images of C, N, O, F, and Ti elements

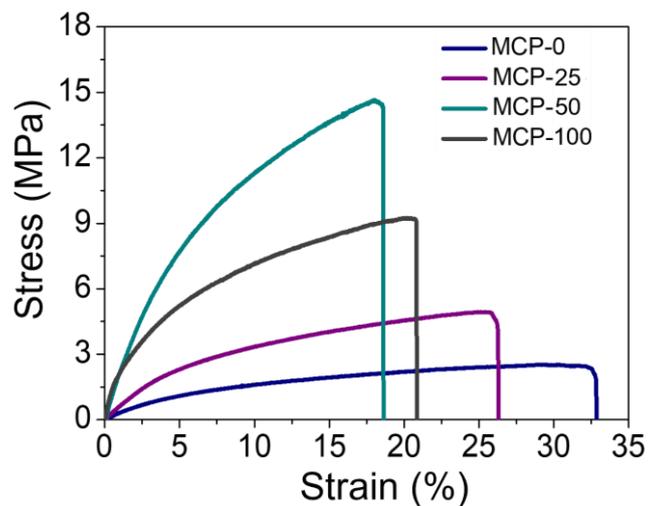


Fig. S8 The strain-stress curves of MCP aerogel as a function of CNT contents

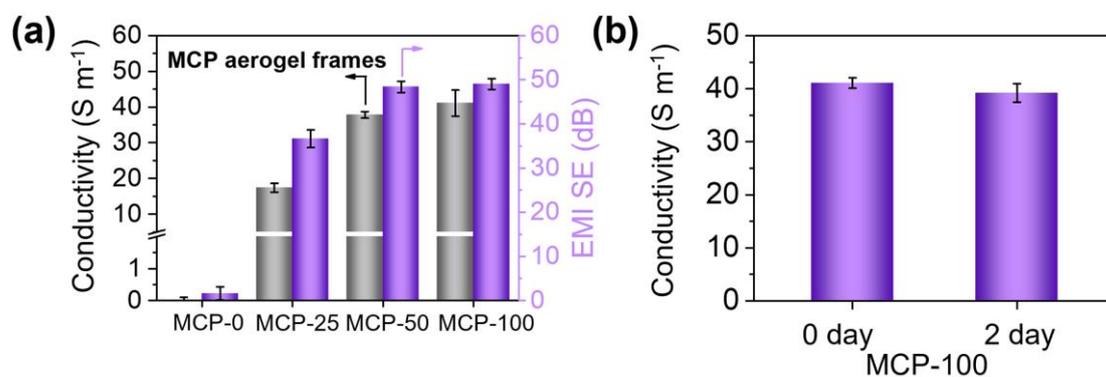


Fig. S9 a Conductivity and EMI SE value of MCP aerogel as a function of CNT contents. **b** Conductivity of the MCP-100 aerogel frame after stored in a 95% RH environment and a temperature of 50 °C for different days

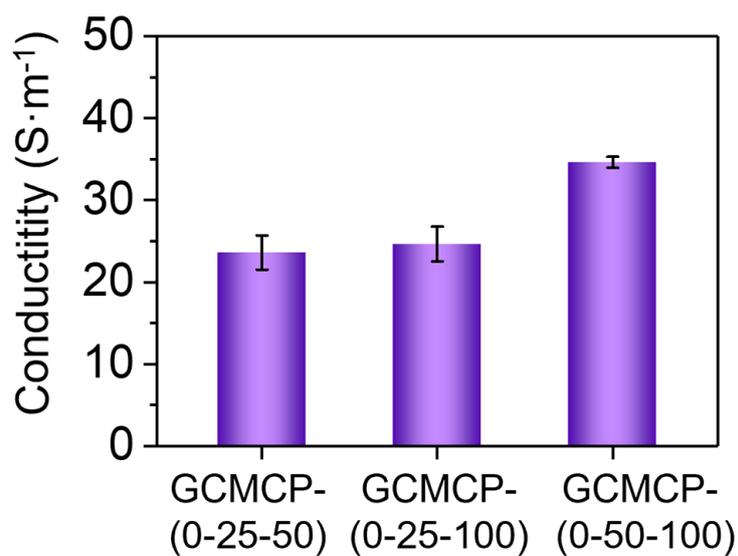


Fig. S10 Conductivity of GCMCP aerogel frame

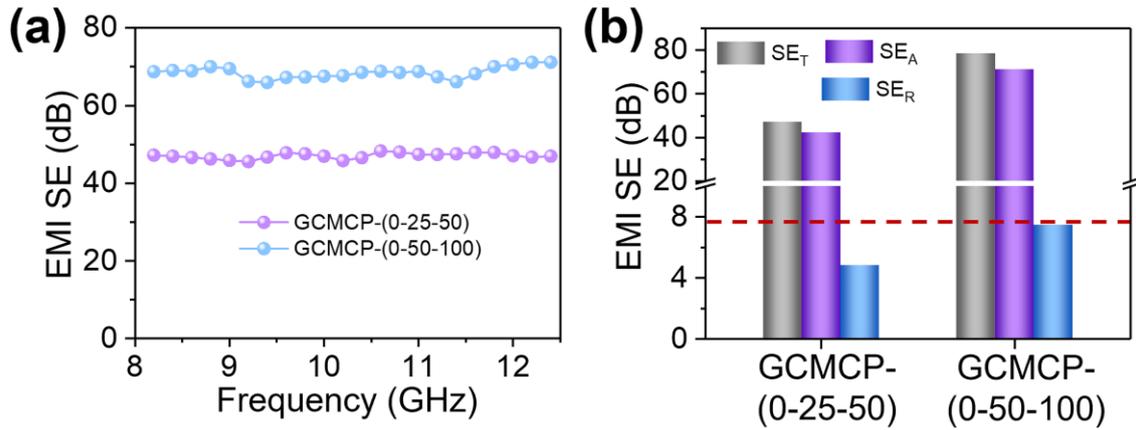


Fig. S11 a EMI shielding performances of GCMCP aerogel frame. b The SE_T , SE_A , SE_R value of GCMCP aerogel frame

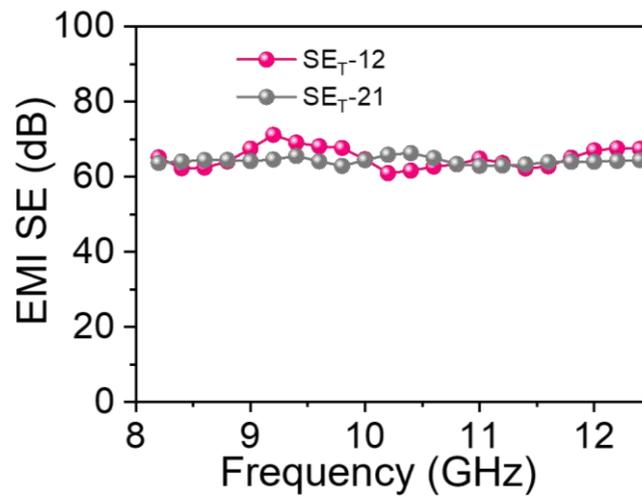


Fig. S12 EMI shielding performances of GCMCP-(0-25-100) aerogel frame at different incident directions

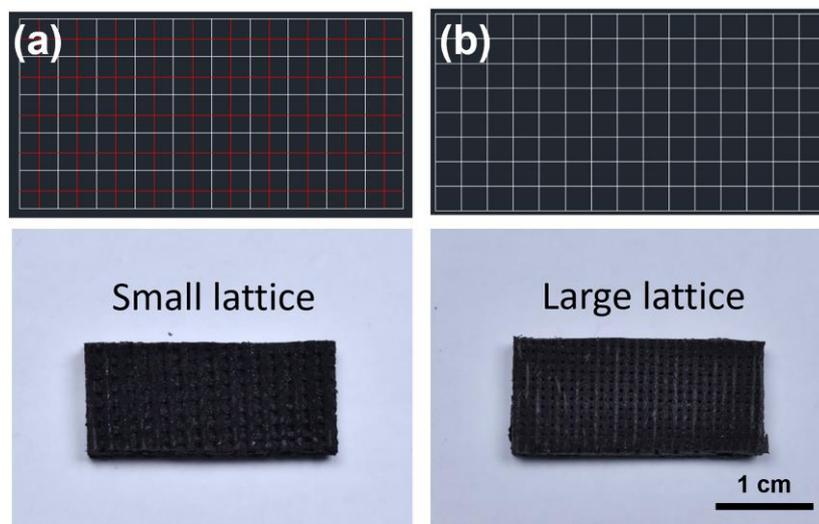


Fig. S13 a-b Digital images of GCMCP aerogel frames with different lattice size

Table S1 Composition of MXene/CNT/PAA composite inks

No.	MXene:PAA	CNT (mg mL ⁻¹)	Inks	Aerogel
1	1:1	0	MXene/CNT/PAA-0	MCP-0
2	1:1	25	MXene/CNT/PAA-25	MCP-25
3	1:1	50	MXene/CNT/PAA-50	MCP-50
4	1:1	100	MXene/CNT/PAA-100	MCP-100

Table S2 Composition of the GCMCP aerogel frames with a thickness of 9 mm

No.	Top layer (3 mm)	Middle layer (3 mm)	Bottom layer (3 mm)	Name
1	MCP-0	MCP-25	MCP-50	MCP-(0-25-50)
2	MCP-0	MCP-25	MCP-100	MCP-(0-25-100)
3	MCP-0	MCP-50	MCP-100	MCP-(0-50-100)

Table S3 The electromagnetic shielding performance of the representative literature

Materials	Thickness (mm)	EMI SE (dB)	SE _R (dB)	SE/t (dB mm ⁻¹)	SSE (dB cm ³ g ⁻¹)	Refs.
3D printed GO/CNT/PLA material	4.29	36.8	4	8.58	/	[S1]
MWCNT/WPU aerogel	4.5	50	15	1	1148	[S2]
3D printed MXene/CNT/chitosan aerogel	2	26	4.7	13	1944	[S3]
Carbon nanotube/graphene/pol yimide foam	5	28.2	3	5.64	16890	[S4]
Polyimide/graphene aerogel	2.5	28.8	2	11.5	343	[S5]

Graphene/polyurethane foam	60	57.7	4.5	0.96	458	[S6]
Graphene aerogel	4	32	3.3	8	/	[S7]
Graphene/lignin-derived carbon aerogel	2	30.9	4.5	15.5	4955.6	[S8]
Polyetherimide/MXene/Ag nanoparticle foam	2	28	3.6	14	/	[S9]
rGO/MXene aerogel	8.9	50	15	5.6	6217	[S10]
AgNWs/PDMS aerogel	4	62	10	15.5	23888	[S11]
PANI/MWCNT/thermally annealed graphene aerogel/epoxy	3	42	7	14	/	[S12]
G@Fe ₃ O ₄ /PEI aerogel	2.5	18.2	0.5	7.28	41.5	[S13]
GF@PDMS aerogel	4.5	36.1	4	8	16890	[S14]
GCMCP aerogel	5	68.2	1.1	13.6	448.7	This work

Movie S1: GCMCP aerogel frame as electromagnetic shielding gasket can effectively prevent the wireless charging process of smartphone

Supplementary References

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