

Supporting Information for

Highly Ordered Thermoplastic Polyurethane/Aramid Nanofiber Conductive Foams Modulated by Kevlar Polyanion for Piezoresistive Sensing and Electromagnetic Interference Shielding

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Supplementary Figures

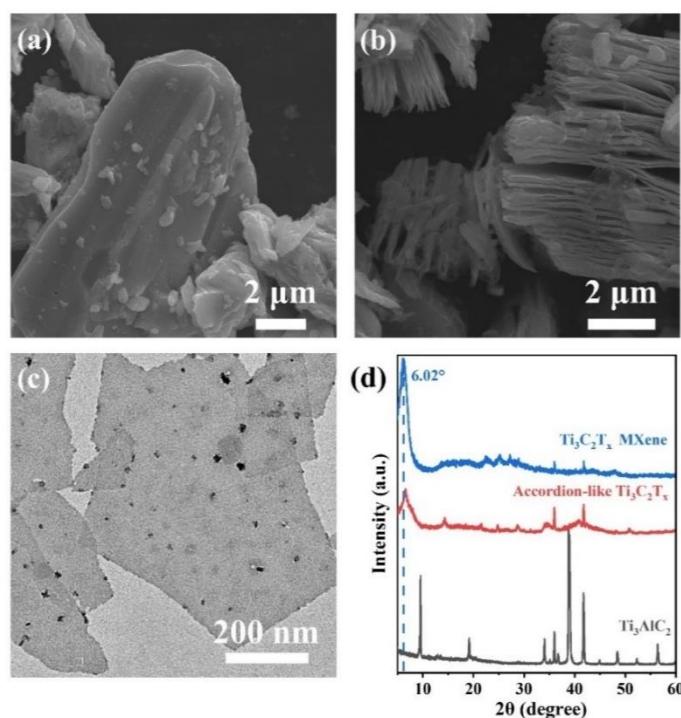


Fig. S1 **a** SEM images of Ti_3AlC_2 bulk and **b** accordion-like $\text{Ti}_3\text{C}_2\text{T}_x$. **c** TEM image of $\text{Ti}_3\text{C}_2\text{T}_x$ MXene. **d** XRD pattern of Ti_3AlC_2 , accordion-like $\text{Ti}_3\text{C}_2\text{T}_x$ and $\text{Ti}_3\text{C}_2\text{T}_x$ MXene



Fig. S2 The visible structural collapse of PA (left) and PAM (right) foam obtained from rectangular groove without freezing pretreatment

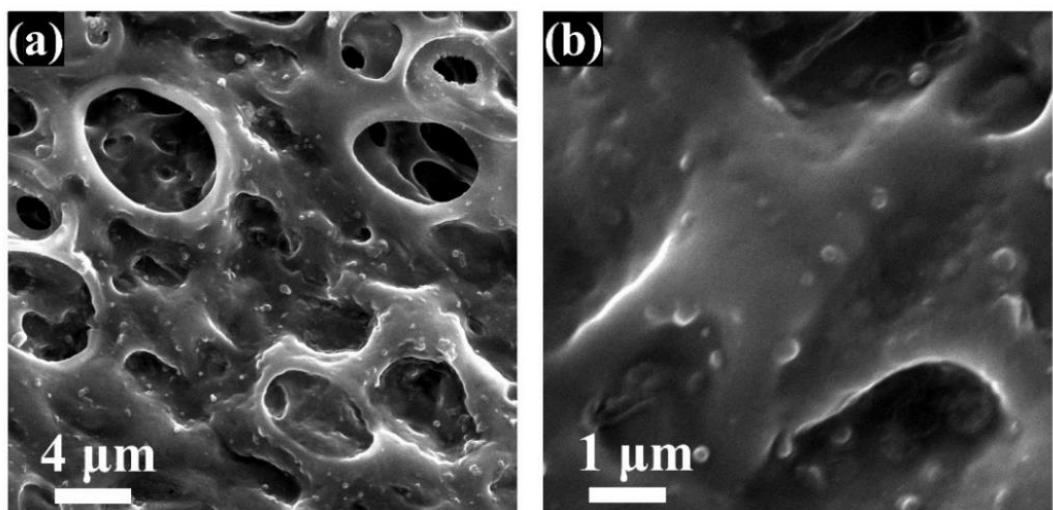


Fig. S3 **a** SEM images and **b** magnified SEM of PAM foam with Ag NPs anchored

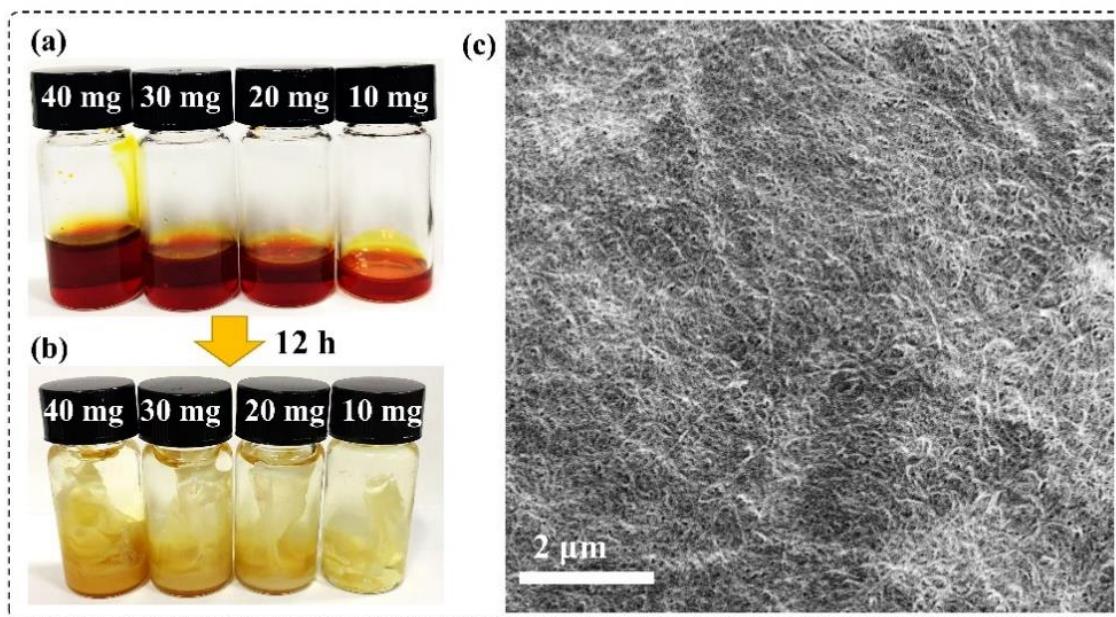


Fig. S4 Digital pictures of **a** Kevlar polyanionic chains solution with different content and **b** precipitated solid of ANF in DI water by protonation after 12 h, correspondingly. **c** SEM image of ANF

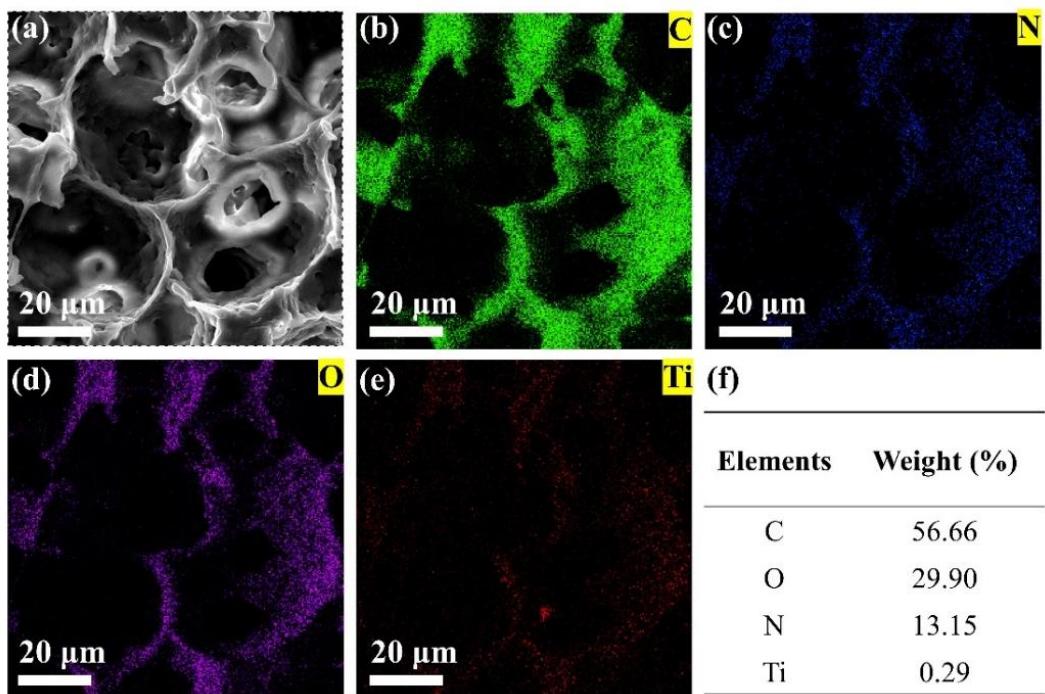


Fig. S5 **a-e** SEM image of PM foam and the corresponding elemental mapping images of C, N, O, Ti. **f** Elements content of C, N, O, Ti

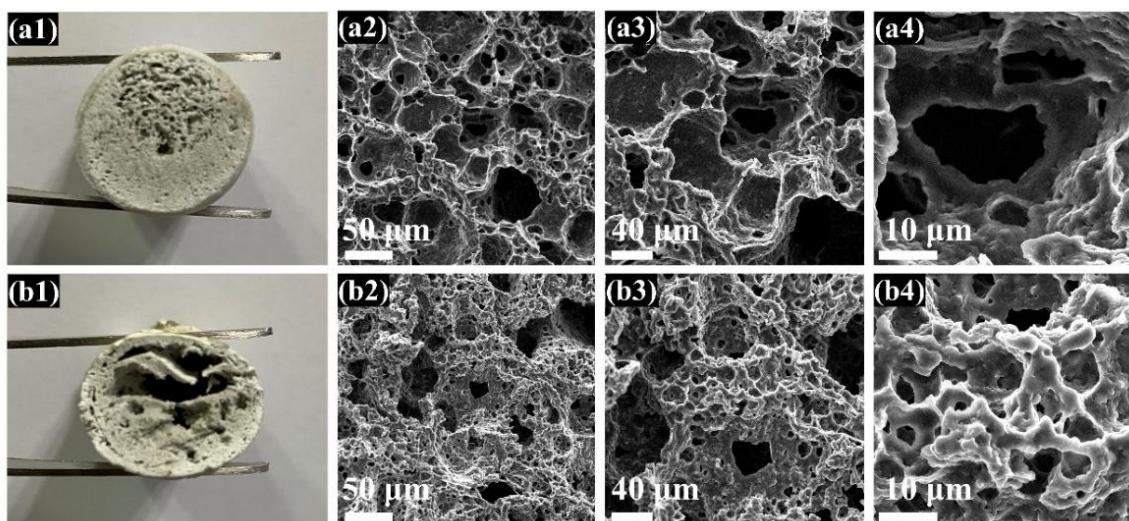


Fig. S6 SEM images of **a** PAM20 and **b** PAM26

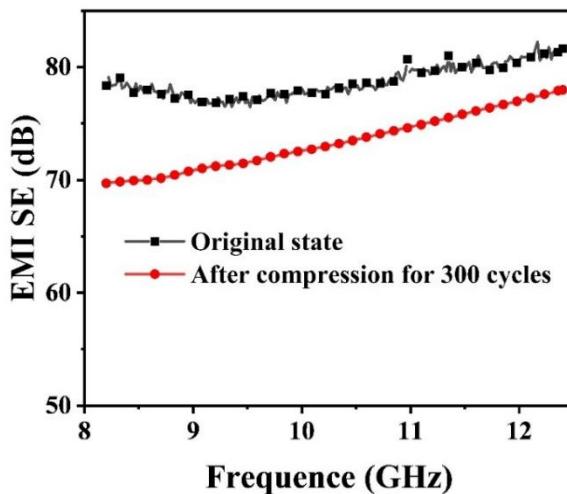


Fig. S7 EMI SE of PAM13-Cu_{2.0} foam before and after 300 compression cycles

The influence of stoichiometry and incorporation of ANF and Ti₃C₂T_x MXene was further analysed in terms of degree of phase separation (DPS). They can be determined based on the peak intensities at 1733 and 1704 cm⁻¹ for the free and bonded C=O groups the equations given below:

$$DPS = \frac{C_{bonded}}{C_{bonded} + C_{free}} = \frac{\left(\frac{A_{1704}}{A_{1733}}\right)}{\left(\frac{A_{1704}}{A_{1733}}\right) + 1} = \frac{R}{R + 1}$$

Where R represents the carbonyl hydrogen bonding index.

Table S1 R and DSP of TPU, PAM, PAM7, PAM13

Sample name	R	DSP
TPU	0.5686	0.3624
PAM	0.6114	0.3794
PAM7	0.6213	0.3832
PAM13	0.6885	0.4077

Table S2 EMI SE, absolute EMI SE (SSE/t), and other physical parameters of PAM and PAM-Cu foam

Samples	EMI SE (dB)	Conductivity (S cm ⁻¹)	Density (g cm ⁻³)	Thickness (mm)	SSE/t (dB cm ² g ⁻¹)	Mass of Cu NPs (mg)
PAM	0.36	0	0.464	5	1.55	0.0
PAM-Cu _{0.5}	21.735	2.28	0.529	5	82.17	90.4
PAM-Cu _{1.0}	36.61	9.27	0.548	5	133.61	153.3
PAM-Cu _{1.5}	61.54	150.05	0.621	5	198.20	262.1
PAM-Cu _{2.0}	79.085	180.00	0.679	5	232.95	292.7

Table S3 EMI SE of different EMI shielding materials in X band

Filler	Matrix	Content (wt%)	Density (g cm⁻³)	Thickness (mm)	EMI SE (dB)	Electrical conductivity (S cm⁻¹)	Refs
rGO	PEI	10.0	0.29	2.3	13	2.2×10^{-5}	[S1]
rGO	Epoxy	15.0	/	/	21	≈ 0.10	[S2]
rGO	PS	30.0	0.45	2.5	29	1.25×10^{-2}	[S3]
rGO	WPU	7.7	/	2	32	5.1×10^{-2}	[S4]
rGO	WPU	7.5	/	1	34	0.168	[S5]
rGO	PS	7.0	0.26	2.5	45.1	0.435	[S6]
rGO	PU	10.0	0.03	60	57.7	0.6×10^{-3}	[S7]
TGO	PMMA	5.0	0.79	2.4	19	3.11×10^{-2}	[S8]
TGO	PMMA	11.8	/	3.4	30	0.20	[S9]
3D Graphene	PDMS	0.8	0.06	1	20	2	[S10]
Aligned TGO foam	Epoxy	0.8	/	4	32	9.8	[S11]
MWCNT	PLLA	10.0	0.3	2.5	23	3.4×10^{-2}	[S12]
MWCNT	PC	5.0	/	1.85	25	/	[S13]
MWCNT	PP	10.8	/	1	35	$\approx 10^{-6}$	[S14]
MWCNT	WPU	76.2	0.04	4.5	50	0.446	[S15]
MWCNT	ABS	10.53	/	1.1	50	1.23	[S16]
SWCNT	PU	20.0	/	2	17	2.20×10^{-4}	[S17]
SWCNT	Epoxy	15.0	/	2	28	0.2×10^{-2}	[S18]
SWCNT	Epoxy	20.0	/	4.5	40	2×10^{-2}	[S19]
CNT sponge	Epoxy	2.0	/	2	40	5.16	[S20]
Carbon black	SEBS	15.0	/	5	18	0.22	[S21]
Carbon black	ABS	15.0	0.96	1.1	22	≈ 0.3	[S16]
Carbon nanofiber	PS	15.0	/	/	19	≈ 0.1	[S22]
Carbon nanofiber	ABS	15.0	/	1.1	35	0.66	[S16]
Carbon fiber	PP	16.6	/	3.2	25	0.1	[S23]
Expanded graphite	SEBS	20.0	/	5	12	0.24	[S21]
Graphene nanoplatelets	Epoxy	2.0	/	10	20	2.57×10^{-2}	[S24]
Carbon nanowires/graphene	PDMS	25.3	0.0971	1.6	36	3.40	[S25]
RGO/Fe ₃ O ₄	PVC	10.0	/	1.8	13	7.70×10^{-6}	[S26]
RGO/Fe ₃ O ₄	PVA	35.0	0.75	0.3	15	/	[S27]

RGO/ γ -Fe ₂ O ₃	PVA	53.0	/	0.36	20.3	3×10^{-2}	[S28]
TGO/Fe ₃ O ₄	PS	13.0	/	4	30	0.21	[S29]
Ag Nanowires	PS	21.2	/	0.8	31.85	19	[S30]
Ag Nanowires	PANI	43.4	/	0.04	35	5.30×10^3	[S31]
Cu Nanowires	PS	16.0	/	0.2	35	/	[S32]
Cu NPs	TPU	11.3	0.529	5	21.735	2.2765	This work
Cu NPs	TPU	19.2	0.548	5	36.61	9.265	
Cu NPs	TPU	32.8	0.621	5	61.54	150.05	
Cu NPs	TPU	36.6	0.679	5	79.085	180	

/: Unclear or uncalculated value; the numbers of references, which are at the end of the supporting information.

Table S4 Comparison of EMI shielding performance of various composite foams

Filler	Matrix	Content (wt%)	Density (g cm ⁻³)	Thickness (mm)	EMI SE (dB)	SSE/t (dB cm ² g ⁻¹)	Refs.
Graphene	PMMA	5	0.79	2.4	19	24	[S8]
Graphene	PS	30	0.45	2.5	29	64.4	[S3]
CNT	PS	7	0.56	1.2	19	33	[S33]
Fe ₃ O ₄ /Graphene	Paper		0.78	0.3	24	31	[S34]
MCMB/Fe ₃ O ₄	Paper		1.6	2.5	75	47	[S35]
MWCNTs	Phenolic	60.6	0.51	0.14	32.4	63.5	[S36]
MWCNTs	PVDF	15	0.79	2.0	57	76	[S37]
Graphene	PS	7	0.26	2.5	45.1	173	[S6]
Graphene	PEDOT	25	1.04	0.8	70	67.3	[S38]
MWCNT	PC	20	1.13	2.0	43	34.5	[S39]
MWCNT	ABS	15	1.05	1.1	50	47.6	[S16]
MWCNT	PS	20	0.53	2.0	30	57	[S40]
rGO	PI	16	0.28	0.8	21	75	[S41]
G@Fe ₃ O ₄	PEI	10	0.4	2.5	18	42	[S42]
Graphene	PEI	10	0.3	2.3	13	44	[S43]
MWCNT	Epoxy	3	0.33	2.8	7.1	21.3	[S44]
CNT	scPLA	30	0.1	3.7	21.6	216	[S45]
MCMB-MWCNTs	Paper	25	0.26	0.6	56	215	[S46]
RGO	TPU	6.5	0.8	1.8	21.8	16.6	[S47]
CNTs @Fe ₃ O ₄	PMMA	7	0.38	2.5	13.1	50	[S4]
RGO/MWCNTs	PI	8	0.44	0.5	18.2	41	[S48]
MWCNTs	PLLA	10	0.3	2.5	23	77	[S49]
10Ni-CNT/10CNT/PIL	TPU	20	0.33	2.0	69.8	211.5	[S50]
Cu NPs	TPU	36.6	0.679	5	79.085	232.95	This work

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